

ROBERT SMITH

CNC Lathe Machinist III

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Talented Machinist with 8 years of experience. Setting up and operating a variety of machines such as CNC lathe, Fanuc control, CNC lathe Okuma control and Hass mills control. Prepare tools to produce precision parts by blueprint requirements including very good knowledge of reading blueprint, calipers, micrometers, high gage, drop indicators.

EXPERIENCE

CNC Lathe Machinist III

ABC Corporation - APRIL 2007 - OCTOBER 2015

- Set up mills and lathes by entering instructions and transfer programs from the computer to the machines.
- Including zero and reference points; set up tools, adjust offsets.
- Set up mills and lathes by installing and adjusting three-jaw chucks, collets, bushings, stops, and stock pushers indicating vices.
- Inspect the part to make sure that it matches specifications for blueprint requirements.
- Maintenance on machines, equipment and tools used in all processes.
- Check all CNC machines are lubricated properly before each process initiation Create appropriate labor and time reports by following instructions provided by the manager.
- Set up and operated CNC Lathes.

CNC Lathe Machinist

ABC Corporation - 2005 - 2007

- Measured and marked dimensions and reference points accurately.
- Measured instruments to verify compliance with precise specifications.
- Trained, directed and instructed apprentices and helpers.
- Fabricated tools, jigs and fixtures to meet manufacturing and engineering needs.
- Tracked shop cutting tool usage and sharpened and replaced cutting tools.
- Calculated and set controls to regulate machining factors like part speed, feed, coolant flow, depth and angle of cut and clamping methods.
- Selected appropriate speeds and feeds according to type of metal and finish specifications..

EDUCATION

- Certificate in Mastercam X8 - (PDC Glendale College - Glendale, CA)

SKILLS

Experience With Fanuc, Hass And Okuma Control. Knowledge With Micrometers. Caliper Use. Blueprint Reading. Responsible. Quick Learner. Reliable. Bilingual.