

ROBERT SMITH

Extrusion Press Operator

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Reviewing press and dryer machines for correct operational settings according to standard operating procedures; monitoring and adjusting production settings in order to achieve a scheduled poundage goal for each production run. Responsible for Evaluating and correcting machine stoppages without close supervision, Reporting issues to Senior Press Operators.

EXPERIENCE

Extrusion Press Operator

ABC Corporation - OCTOBER 1997 - DECEMBER 2015

- Insured all procedures are being followed in the extrusion process including the setup of dies and machine configuration to insure it matches the expected product specifications.
- Consistently monitored billet temperature, extrusion speed, exit temperature and quench rate.
- Performed Quality Control checks on extruded samples and record findings in computer system to match specification on an approved customers blueprint to insure quality.
- Made sure all extrusions were handled correctly to prevent defects and scrap to keep recovery high by the examination of the extrusion for defects such as; die lines, cracks, and rubbing on any support tooling.
- Material handled on a daily basis is essential for my position moving bundles of billets and other support materials to keep the presses running.
- Provided supervision and leadership to my crew by providing constant and concise communication skills Exceptional ability to delegate responsibilities to crew members to utilize their skills and abilities that match to job requirements Successfully supervise and operate an 1800, 2200 and 880 ton Cheng Hua extrusion press to meet and excel all standards set by customer requirements.
- Knowledge of ISO, calibration, first piece inspections, with blueprint reading.

Extrusion Press Operator

Delta Corporation - 1992 - 1997

- Extrude aluminum in various shapes and sizes, set up press with die, assure metal was good with no die lines or defects, check temp of metal and .
- Operate multiple extrusion presses, ensure quality and safety standards were met, forklift and overhead crane operations also.
- Extrusion Press Operator Set up, operate and monitor automated press to manufacture seamless tubing from billet aluminum Perform

mandrel changes, .

- Responsible for setting up and tearing down extrusion press, maintaining extrusion process from set up to finished part, quality inspection of .
- Extrude aluminum in various shapes and sizes, set up press with die, assure metal was good with no die lines or defects, check temp of metal and .
- Operated and performed some maintenance of hydraulic extrusion press capable of pushing 16 diameter electrodes.
- Frequently tested aggregate materials, crucial for quality product in relation to specification.

EDUCATION

- GED

SKILLS

Managing Skills, Monitoring Skills.