ROBERT SMITH

Lathe Machinist I

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CNC Machinist, CNC Programmer. Have experience on Haas vertical machining center. Master cam programming software, bob-cad software. okuma-howa VMC, leadwell vmc.fanuc controller. Mitsubishi vmc also have mastercam9.1, X, experience.SolidWorks.

EXPERIENCE

Lathe Machinist I
ABC Corporation - AUGUST 2011 – MARCH 2012

- Operated a LeBlond lathe.
- Made punches, die plates, bushings, and knockouts that run in stamping presses cutting out washers.
- Turned od, drill, bore, and face.
- Used two drill presses, a handy tapper and grinder with aluminum oxide.
- Worked from blueprints to manufacture parts to desired specifications and tolerances Machine tool steels before and after heat treat Use of precise .
- Studied blueprints, layouts or charts, and job orders for information on specifications and tooling instructions, and to determine material .
- Adjusted machine controls and change tool settings in order to keep dimensions within specified tolerances.

Lathe Machinist
Delta Corporation - 2006 – 2011

- Manufactured Agricultural Equipment - Worked in this machine shop using lathe equipment to manufacture agricultural machine parts.
- Set -up and production of Okuma lathes/ Mazak lathes.
- Mazak, INC Skills Used Programming of Mazak lathes machines, of production runs.
- Additional information available upon request.
- EMPLOYMENT HISTORY.
- And a green wheel for carbide tools.
- Tolerances from forcing to fit up to .036 clearance.

EDUCATION

- Diploma - 2005(Lewisville High School - Richburg, SC)

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SKILLS

CNC Machines Setup/Operator, Welding, Radial Machines.