

# ROBERT SMITH

## Asst. Machinist Operator

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Capable of handling a wide range of tasks, working with diverse cultures, prioritizing tasks and able to meet tight deadlines, deal with customers, and maintain professionalism at all times.

### **AUGUST 2008 - 2020**

#### **ASST. MACHINIST OPERATOR - MERSEN USA BN CORP**

- Operated wire machine with minimum supervision.
- Changed over equipment and ensure the quality of the product.
- Made changes in prescribed operating conditions as necessary to produce quality products.
- Performed necessary tests and measurements to assure the product meets the required specifications.
- Kept accurate product data and records as required.
- Adjusted any machine malfunction immediately to ensure continuity of production and quality of the next process.
- Reported any major machine malfunction immediately to Supervisor.

### **2003 - 2008**

#### **MACHINIST OPERATOR - DELTA CORPORATION**

- 48706 Setting up, programming and running an Okuma/Howa double spindle lathe.
- Producing pipe flanges for the petro-chemical industry.
- My main duties were initial inspection of raw forging and bar stock, in both A105 carbon steel and 316L and 304L stainless steel.
- Writing programs to both government and customer regulated specifications.
- Determined what tooling/inserts are fit to properly machine different size, shapes, radii, groves, and finishes.
- Constantly working with separate orders on each spiral; including dissimilar sizes, tolerances, tooling, speeds and feeds, set up, programming and cycle time.
- Also alter stock finished flanges to meet the customers specific needs.

## **EDUCATION**

Diploma - (Pinconning Area High School)

## **SKILLS**

Certified Machinist, Great people, Hard worker, knowledge of most tools.