

Robert Smith

Manufacturing Production Supervisor

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SUMMARY

A manufacturing leader with over 10 years of experience and a keen eye for business practices and a record of success in the biopharmaceutical industry and within current Good Manufacturing Practice (GMP) environments. Works collaboratively across departments to successfully achieve goals and expectations.

SKILLS

Quality Control, Forklift Certified, Stock & Material.

WORK EXPERIENCE

Manufacturing Production Supervisor

ABC Corporation - 2002 - 2013

- Completed Value Stream Mapping (VSM) activities on three production lines; which resulted in reducing manpower.
- Responsible for establishing the lean process improvements and identifying technological applications to improve existing systems to make them safer, more efficient and more environmentally friendly.
- Selected from a group of more experienced supervisors to establish a production plan to launch a new product line.
- Worked closely with Senior Management, planned the process flow, developed a bill of materials, and the floor plan layout to meet the specific needs of the product.
- Monitored and made changes to improve efficiency, ergonomics, safety and output of the new line.
- Team-oriented leader with strong communication skills; motivates the team to strive to be the best.
- Trained the production team to recognize problems, stop unsafe actions, and brainstorm solutions; while consistently meeting production goals.

Manufacturing Production Supervisor

Delta Corporation - 2010 - 2011

- Manufacturer of plastics for medical and office industry Extrusion and injection molding process from set up die changes to machine maintenance .
- Oversee Employees in the production process, Employee scheduling, shipping and receiving of materials, Quality Control throughout production process.
- Reduced overtime by creating stockpiles through machine capabilities and procedure changes with Statistical Process Control.
- Manufacturer of decorative plastic laminate, produced 1 million square feet daily.
- Schedule daily customer orders Supervise 15 production employees In-charge of updating manufacturing process procedures Conduct inspections of .
- Schedule customer orders Set daily production goals Supervise 6 panel shop employees In-charge of updating manufacturing quality procedures Inspect .
- Supervised 5 maintenance shop employees Supervised 30 production employees Set daily production goals for production employees In-charge of Monthly .

EDUCATION

Supervision - 2005(Motlow State Community College)