ROBERT SMITH

Manufacturing Supervisor II

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To obtain a position in business/operations management focusing on production scheduling, manpower recruiting/training, quality assurance or manufacturing supervision.

EXPERIENCE

Manufacturing Supervisor II
ABC Corporation - 1985 – 1987

- Lead Prep Department Supervised 21 hourly union employees in a Just-In-Time manufacturing department.
- Maintained the highest production efficiency rate of any lead prep department in the division.
- Manufacturing Supervisor - Wiring Harness Prep Department Scheduled five automated assembly lines operating on a two shift basis.
- Responsible for reducing absenteeism by 30% during 1986 fiscal year.
- Served as Salaried Chairman of a joint Union-Management Plant Safety Committee.
- Manufacturing Supervisor - Wiring Harness Assembly Department Initial assignment as a second shift Supervisor in a Wiring Harness Assembly Department.
- Increased production output of the second shift to a level which surpassed first shift production.

Manufacturing Supervisor
Playpower - 1980 – 1985

- Monett, MO Worlds largest manufacturer of Playground Equipment which manufactures and sells Rotationally Molded Recreational products through multiple separate subsidiaries Manufacturing Supervisor 05/12 - Present.
- Responsible for daily operations in Fabrication and Weld departments, managing 76 direct reports.
- Focus on Safety, Quality, On time delivery and Cost.
- Our continuous improvement team achieved Reduced recordable injurys from 5 in 2012 to 1 in 2014 Reduction in scrap from $65,030 - 2012 to $18,647 - 2014 No Change Orders from $55,507 - 2012 to $29,409 - 2014 Delivery 96% - 2012 to 99% on time in 2014 Efficiency combined departments 9.21% improvement from [] Leadership development for forepersons and Leads.
- DMAIC projects for improvements in Quality.
- Develop and manage departments budgets, always within budget.
- Communication meetings with departments covering Safety, Quality,

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Delivery and Cost..

EDUCATION

- Masters of Business Administration in Operations Management - (University of Pittsburgh, Katz Graduate School of Business)

SKILLS

Operational Excellence, Geometric Dimension And Tolerance Course.