

# ROBERT SMITH

## NC Programmer

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### SUMMARY

Over 5 years of NC Programmer experienced in CAD/CAM experience including tooling design, drafting, and NC programming. Capable of reading and understanding various customer blueprints and technical documents.

### SKILLS

Mastercam, Machine Operation, Strong Attention to Detail. Ability to Work Independently.

### WORK EXPERIENCE

#### NC Programmer

ABC Corporation - 1986 – 1991

- Programmed Aluminum, Titanium machined parts for all varieties of commercial aircraft using various types of 5 axis machines, materials, and work.
- Insured CNC Programs produced by the team developed in a timely manner and meet all PCC Aerostructures Division standards.
- Able to read and understand 3D GD&T information using CATIA V5's FTA functionality.
- Executed new orders were given by the supervisor and/or through the departmental priority list.
- Read, understood, and interpreted lead sheets, prints, and order specifications to process the order.
- Composed stack-up documentation to provide product specifications to the production floor.
- Confirmed DRC information to ensure all customer specifications are recognized and documented.

#### NC Programmer

Delta Corporation - 2004 – 2008

- Programmed NC punch presses and lathes.
- Programmed composite trim and drilling machines for 787 test and development work.
- Built working machines for Vericut and used Metrolog/Probing to best fit composite parts for producibility using 6 degrees of freedom.
- Programmed Aluminum, Titanium machined parts commercial and defense aircraft.
- Actively participated in the development of new processes and manufacturing methods for standardization and cost reduction.
- Worked with department Engineers & Technicians to achieve on-time and cost competitiveness in process planning.
- Provided technical input for difficult and non-routine Manufacturing Engineering work.

### SCHOLASTICS

- Certification In NC Programming - 1977(Ben Franklin Tech. Center.)