

# ROBERT SMITH

## Associate Production Planning Manager

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Production Planning Manager for multi-million dollar manufacturing facilities with functional and staff responsibilities and extensive experience, Demand Planning Supply Chain Management-Master Production Schedules.

### **FEBRUARY 1991 - SEPTEMBER 2001**

#### **ASSOCIATE PRODUCTION PLANNING MANAGER - ABC CORPORATION**

- Analyzed marketing sales forecasts and production planning operations to meet customer requirements and identified current and projected problem areas.
- Developed effective departmental methods and procedures to resolve problems and monitored each vendors performance in achieving production objectives.
- Decreased lead times which aided in decreased inventory investment.
- Initiated purchase order commitments and monitored production and coordinated delivery of finished goods from foreign manufacturers.
- Liasioned with manufacturers to effect on-time delivery of finished goods at a 95% level.
- Reduced inventory investment by approximately 10%.
- Determined purchase order commitments.

### **1988 - 1991**

#### **PRODUCTION PLANNING MANAGER - DELTA CORPORATION**

- Key contact for multiple manufacturing facilities, providing aggregate capacity planning support in relation to the master production plan and daily.
- Management Materials Requirements for goods manufacturing, planning processes and materials flow for manufacturing.
- Generated and analysis of KPI fulfillments production schedules and inventory levels, to prepare contingency plans if necessary.
- Mentored, trained, and supervised the companys production planning team in the oversight of manufacturing planning and scheduling for each product.
- Collaborated with cross-functional management colleagues to ensure the alignment of production plans with core business operations and to continually.
- Streamlined overall operations and contributed to bottom-line performance with the development and implementation of formal planning processes.
- Doubled turns from 4 to 8, boosted on-time delivery 20%, and slashed inventory 15% with the successful implementation of these sweeping new processes.

## **EDUCATION**

Masters in Administration - (Fairleigh Dickinson University - Madison, NJ)

## **SKILLS**

Plant Capacity Analysis, Continuous Improvement, Logistics Analysis & Strategy, Contingency Planning.