

ROBERT SMITH

Asst. Senior Production Planner

info@qwikresume.com | <https://Qwikresume.com>

Manager with an extensive, well-rounded career in Pharmaceuticals Production Planning (15 years), Warehousing (13 years) and Medical Devices Manufacturing (3 years). Analytical, organized, details and results oriented, with a hands-on management style, constantly implementing operational changes (lean operations) to optimize process efficiency, safety, cost and compliance.

1994 - 2007

ASST. SENIOR PRODUCTION PLANNER - ABC CORPORATION

- Converts the Supply Chain "Demand" forecast into a "Production Supply Plan" analysis for three Chemical (Organic Synthesis) plants, and develop the corresponding detailed twelve month production schedule, updating analysis and schedule at least in a monthly basis.
- Develops the corresponding intermediate inventory schedule levels supporting the finished product inventory targets.
- Develops a "next year" full supply analysis and production schedule, for plant capacity projections, and update as well in a monthly basis.
- Updates in a monthly basis the Supply Chain intranet "Global Inventory Report" (Demand & Supply Analysis), and provide monthly updates on production schedule deviations & corrective plan of action.
- Loads (create) the entire Production Schedule (12 month rolling) into the companys MRP II system (MAP - AS400 system) and make corresponding weekly, monthly updates to the Production Orders, Product Structures (BOM) and Routings as required.
- Directs the weekly Scheduling Meeting with representatives from QA, QC, Engineering, ES&H, QA Labs,, Organic Synthesis Production, Purchasing, Warehousing, and Shipping, coordinating the Production, release and delivery of the drug substance (API) production to the Pharmaceutical plant for final processing into Finished product.
- Prepares, updates and distribute (at least in a in a monthly basis), the corresponding "Shipping Plan" (schedule) to notify Distribution Centers and production management on other corporate manufacturing sites, of Finished product (API) shipments to the distribution centers for further processing in countries supported by them.

1993 - 1997

SENIOR PRODUCTION PLANNER - DELTA CORPORATION

- Responsible for planning new product implementations as well and current product changes into manufacturing schedule Successfully manage inventory .
- Details on request.

- Responsible for the analysis of MRP reports and scheduling of production priorities of six different product lines.
- Reduced "past dues" from \$125,000 to zero over a two month period.
- Coordinated the Production Control effort, which led to a record shipment month.
- Developed and managed accurate Materials Requirements Plan (MRP) based on marketing input, historical data, and corporate goals.
- Interfaced with customers to support stocking requirements while reducing WIP and FGI.

EDUCATION

B.A in Industrial Management - August 1978(University of Puerto Rico at Mayaguez - Mayaguez, PR)

SKILLS

Microsoft Excel, Visual Basic, Microsoft Access, Japanese Language.