

# Senior Production Supervisor

## ROBERT SMITH

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### Objective

Over 18 years experience managing/planning high technology manufacturing environments with experience ranging from Production, Production Management to Supply Chain Management. Bring a strong global perspective, strong cross-functional interaction ability, strong accountability for delivering results and solutions, as well as a formidable blend of experience and education.

### Skills

SAP APO, Oracle E-Business And Galaxy ERP.

### Work Experience

#### Senior Production Supervisor

**ABC Corporation** - March 2011 - July 2016

- Coordinates the production activities of all products assembled on first and second shift in Plant 1 (Assembly).
- Works under the direction of the Value Stream Manager to establish the production schedule of all products assembled on all shifts.
- Responsible for supervising hourly personnel, creating and implementing work instructions and procedures and managing the capacity and demands of the production schedule.
- Commits to appropriate ship dates and meeting those commitments through planning, prioritizing and scheduling.
- Establishes shop floor schedule, prioritizing and preparing jobs for assembly and test on the shop floor.
- Reviews orders and project details with the Production Manager and first shift supervision making changes when necessary.
- Conducts a Tier 2 daily accountability meeting which drives accountability while coaching and mentoring working leaders and staff.

#### Senior Production Supervisor

**Delta Corporation** - 2006 - 2011

- Directly responsible for all aspects of a 24-hour production operation.
- Captured and maintained critical production data via customized computer application.
- Developed and implemented training programs for machine operation, employee safety, and procedures to reduce material waste and customer returns.
- Managed production staff of twelve Biological Technicians in production of five commercial products Herceptin, Avastin Xolair, Rituxan, and Tarceva .
- Represented production departments during US and ex-US medical regulatory agency inspections Served as dedicated trainer for new staff and employees .
- Direct production for a three-shift operation Ensure all production jobs are completed in a timely manner Oversee continuous improvement projects .
- Supervise multiple production lines, filling, and materials process.

## Education

associates in Associate - April 2003(Indiana Wesleyan University - Marion, IN)